

EXPRESS MAIL NO.: ER276299979USDATE OF DEPOSIT: September 17, 2003

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## SYSTEM AND METHOD FOR SENSING DATA IN A WELL DURING FRACTURING

### Background

[0001] The availability of downhole data from a well that penetrates a subterranean formation for the purpose of recovering oil and/or gas, is essential, especially when treating the subterranean formation such as during a fracturing operation. For example, formation pressure, fracture temperature, fluid properties, fracture height, and other similar downhole data should be available in connection with the fracturing operation to help optimize the treatment design, maximize potential well production, and to promote safety during the operation. Moreover, if this data could be available on a "real time" basis, such as during the fracturing operation, it would allow the fracturing engineer to make appropriate decisions concerning vital parameters, such as pump rate, proppant concentration, fluid viscosity, etc., at a much earlier time. In this manner, premature screenout can be prevented, optimum fracture design can be obtained and the safety aspect of fracturing stimulation can be promoted. Also, the availability of real time downhole data would be desirable to enable precision control of the fracturing operation so that it can be carried out at its maximum efficiency.

[0002] Therefore what is needed is a system and method for well fracturing that enables the acquisition of various downhole data parameters from the wellbore and the fractures while fracturing is in progress, or soon after the fracturing operation.

### Brief Description of the Drawings

[0003] Fig. 1 is a partial diagrammatic/partial sectional view of a system for recovering oil and gas downhole in a well that employs an embodiment of the present invention.

[0004] Fig. 2 is an enlarged partial view of a portion of the embodiment of Fig. 1.

### Detailed Description

[0005] Referring to Fig. 1, the reference numeral 10 refers to a wellbore penetrating a subterranean formation F for the purpose of recovering hydrocarbon fluids from the formation. To this end, and for the purpose of carrying out specific operations to be described, a tool 12 is lowered into the wellbore 10 to a predetermined depth by a string 14, in the form of wireline, coiled tubing, or the like, which is connected to the upper end of the tool 12. The tool 12 is shown generally in Fig. 1 and will be described in detail later.

[0006] The string 14 extends from a rig 16 that is located on the ground surface and over the wellbore 10. The rig 16 is conventional and, as such, includes, inter alia, support structure, a motor driven winch, and other associated equipment for receiving and supporting the tool 12 and lowering it to a predetermined depth in the wellbore 10 by unwinding the string 14 from a reel, or the like, provided on the rig 16. Also, stimulation, or fracturing, fluid can be introduced from the rig 16, through the wellbore 10, and into the formation F in a conventional manner, for reasons to be described.

[0007] At least a portion of the wellbore 10 can be lined with a casing 20 which is cemented in the wellbore 10 in a conventional manner and which can be perforated as necessary, consistent with typical downhole operations and with the operations described herein. Perforations may be provided through the casing 20 and the cement to permit access to the formation F as will be described. A string of production tubing 22 having a diameter greater than that of the tool 12, and less than that of the casing 20, is installed in the wellbore 10 in a conventional manner and extends from the ground surface to a predetermined depth in the casing 20.

[0008] As better shown in Fig. 2, the tool 12 is in the form of a cylindrical body member 26 defining an internal chamber that contains a sensor/transmitter module 30 which includes a sensor 30a, a microchip 30b, and a transmitter 30c. The sensor 30a is designed to sense one or more formation parameters associated with fracturing the formation F, including, but not limited to, pressure, temperature, resistivity, dielectric constant, rock strain, porosity, flow rate, permeability, and conductivity. The microchip 30b acquires the sensed information from the sensor 30a, stores the information, and converts the information into corresponding digital signals. The transmitter 30c receives the digital signals from the microchip 30b and transmits corresponding signals under conditions to be described.

[0009] A plurality of modules 30 can be utilized, one of which is placed on the body member 26 as discussed above, and one or more of which can be placed on the wall of the wellbore 10 and/or in the fracture in the formation F. Each module 30 is encapsulated inside a capsule of sufficient structural integrity for protection from damage. It is understood that the capsule is small enough to pass through the perforations in the casing 20 and the cement, and into a fracture in the formation F without causing bridges at the perforations or premature screen out in the wellbore 10.

[0010] A data receiver module 32 is also located in the chamber in the body member 26 and can be in the form of piezoelectric element or an acoustic vibration sensor, and includes a coil, or the like, for receiving signals under conditions to be described. The receiver module 32 is connected to a cable package 34 which includes one or more electrical conductors that extend through the tool 12 and the string 14 to the rig 16 for reasons to be described.

[0010] Although not shown in the drawings, it is understood that the above chamber in the body member 26 can also include a power supply, which can be in the form of a battery, a capacitor, a fuel cell, or the like, for powering the modules 30 and 32.

[0011] A controller 38 (Fig. 1) is located above ground surface at or near the rig 16, and is connected to the cable package 34. The controller 38 can include a computing device, such as a microprocessor, a display, and a monitoring apparatus.

[0012] In operation, the controller 38 sends an initiation signal via the receiver module 32 to the modules 30 to activate the sensors 30a. The sensors 30a function to acquire data related to one or more of the formation parameters identified above, and the microchips 30b receive this information from the sensors 30a, store the sensed information and convert it into corresponding digital signals before passing the signals to the transmitters 30c. The transmitters 30c convert the signals into a form, such as acoustic, seismic, radio frequency, or electromagnetic energy that is transmitted to the receiver module 32 which converts the signals into a format that can be transmitted, via the cable package 34, to the controller 38 for display and monitoring.

[0013] It is understood that all of this can be done during a fracturing operation in which fracturing fluid carrying a proppant is introduced into the annulus between the outer surface of the tool 12 and the inner wall of the casing 20. By monitoring the changes in the data sensed and displayed in real time, personnel would then be able to quickly and efficiently adjust downhole conditions such as proppant concentration, pump rates, fluid properties, net pressures, and other

variables, to control the safety and efficiency of the fracturing operation, and to obtain optimum fracture design.

[0014] It is understood that if sand control screens and related equipment are installed in the wellbore 10, one or more of the modules 30 can be attached directly to the screen assembly.

[0015] According to the above, the sensing, converting and transmitting of the above formation parameters can enable the following to be determined:

- Temperature profile of any fluid pumped into the wellbore 10 with respect to space (in wellbore 10 and inside fracture) and time
- Pump rates and net pressures
- Fracture temperature and closure pressure
- When actual closure stress occurs and the actual amount
- Degree of polymer cleanup after gel flowback
- Permeability, conductivity, and porosity of any proppant packs that are used in the fracturing process
- Production profile.

[0016] Thus, the above system and method enable the acquisition of various downhole data parameters from the wellbore 10 and the fractures while fracturing is in progress, or soon after the fracturing operation. As a result, the fracturing operation can be carried out at its maximum efficiency and premature screenout can be prevented, optimum fracture design can be obtained, and the safety aspect of fracturing stimulation can be promoted.

### **Variations and Alternatives**

[0017] It is understood that variations may be made in the foregoing without departing from the scope of the inventions. For example, the number of modules 30 and 32 can be varied. Also, the modules 30 can be designed to communicate or relay information between one another and with a base station. Further, the specific data that is sensed and transmitted in accordance with the foregoing can be varied. Still further, the rig 16, the casing 20, and the production tubing 22 are not essential to the embodiment described above and can be eliminated.

[0018] The foregoing descriptions of specific embodiments of the present invention have been presented for purposes of illustration and description. They are not intended to be exhaustive or to limit the invention to the precise forms disclosed, and obviously many

modifications and variations are possible in light of the above teaching. The embodiments were chosen and described in order to best explain the principles of the invention and its practical application, to thereby enable others skilled in the art to best utilize the invention and various embodiments with various modifications as are suited to the particular use contemplated. It is intended that the scope of the invention be defined by the claims appended hereto and their equivalents.

[0019]       What is claimed is: